



Swift Group

Dunswell Road Cottingham East Yorkshire HU16 4JX

Tel 01482 847332 Fax 01482 841042 email enquiry@swiftgroup.co.uk

For more information visit www.swiftgroup.co.uk

Issued July 2014

Swift Rio Technical Handbook







Contents

oecifications	2
apacities	4
owing Capabilities	6
acking	8
firing Diagrams	ć
ulb Chart 1	15
ulb Replacement1	16

Specifications

Model	Rio 320 Standard	Rio 320 Optional
Roof Profile	Low Line	Low Line
Engine	130 MJT	130 MJT AUTO
Engine Capacity	2287cc	2287cc
Max Power	96kW @ 3600rpm	96kW @ 3600rpm
Torque	320 @ 1800rpm	320 @ 1800rpm
Chassis	LWB Fiat Low Line Chassis	LWB Fiat Low Line Chassis
Wheel base	4.04m/13'3"	4.04m/13'3"
Designated Passenger Seats excluding Driver		1
Berths (sleeping positions)		2
Overall Length (no ladder)	6.40m	/20'12"
Overall Width (mirrors folded)	2.26m/7'5"	
Overall Height	2.781	m/9'1"
Maximum Technical Permissible Laden Mass (A)	350	00kg
Mass in Running Order (B)	2890kg*	2907kg*
Maximum User Payload (A-B)	610kg*	593kg*
Unladen Weight	2729kg*	2746kg*
Essential Habitation Equipment	10kg	
Thermal Insulation Grade	Three	
Bed Sizes		
Front Double		
Front Nearside Single		
Front Offside Single		
Rear Double	1.95m x 1.80m/6'5" x 5'11"	
Rear Nearside Single	1.80m x 0.70m/5'11" x 2'4"	
Rear Offside Single	1.84m x 0.70m/6'0" x 2'4"	
Overcab Bed		

Rio 340 Standard	Rio 340 Optional		
Low Line	Low Line		
130 MJT	130 MJT AUTO		
2287cc	2287cc		
96kW @ 3600rpm	96kW @ 3600rpm		
320 @ 1800rpm	320 @ 1800rpm		
LWB Fiat Low Line Chassis	LWB Fiat Low Line Chassis		
4.04m/13'3"	4.04m/13'3"		
3	3		
4	4		
6.40m/	/20'12"		
2.26n	n/7'5"		
2.78n	n/9'1"		
350	l0kg		
2965kg*	2982kg*		
535kg*	518kg*		
2804kg*	2821kg*		
10	lkg		
Thi	ree		
1.94m x 1.26	1.94m x 1.26m/6'4" x 4'2"		
1.83m x 1.20r	1.83m x 1.20m/6'0" x 3'11"		

- NOTE: 1. The Maximum User Payload includes: a) the conventional load (this is the allowance for passengers)
- essential habitation equipment (items and fluids required for safe and proper functioning of habitation equipment)
- c) **optional equipment** (items available from the manufacturer over and above the standard specification)
- d) **personal effects** (those items not covered by the above)
- The Mass in Running Order is the mass of the unladen vehicle including a 75kg allowance for the driver plus engine coolants and 90% of the fuel tank and 100% gas capacity.

 NO (See Section 18 of the free buyets task.)
- The MRO is calculated with the fresh water tank empty. If you travel with water in the fresh water tank then the payload will reduce accordingly.
- 3. PLEASE TAKE CARE TO ENSURE THAT YOU HAVE ALLOWED FOR THE MASSES OF ALL ITEMS YOU INTEND TO CARRY IN THE MOTOR CARAVAN, e.g. passengers, optional equipment, essential
- habitation equipment and personal effects, such as clothing, food, pets, bicycles, sailboards, sports equipment etc.
- 4. WARNING UNDER NO CIRCUMSTANCES SHOULD THE MAXIMUM TECHNICAL PERMISSIBLE LADEN MASS OF THIS MOTOR CARAVAN BE EXCEEDED.
- * Estimated

Capacities

Water Tank Capacities

	Fresh Water Tank	Waste Water Tank	Water Heater
Rio	90 litre	68 litre	10 litre

Gas Capacities

	Capacity
Rio	2 x 7kg

The above are recommended gas bottle sizes

NOTICE: For technical data on the base vehicle please refer to manufacturer's handbook

Towing Capabilities

Rio Towing Capabilities

Model	Engine / Chassis	
Rio 320	130MJT (2.3L)	
Rio 320	130MJT (2.3L) AUTO	
Rio 340	130MJT (2.3L)	
Rio 340	130MJT (2.3L) AUTO	

MTPLM	Permissible Front Axle Load	Permissible Rear Axle Load	Recommended Maximum Trailer Weight	Gross Train Weight
3500kg	1850kg	2000kg	2000kg	5500kg
3500kg	1850kg	2000kg	2000kg	5500kg
3500kg	1850kg	2000kg	2000kg	5500kg
3500kg	1850kg	2000kg	2000kg	5500kg

CAUTION: When fitting a towbar, it must meet certain minimum requirements as specified by Type Approval Regulations. The bar will have marked on it the approval standard (94/20/EC or 55RECE) and the maximum download, or noseweight, that it can accept. It must fit the manufacturer's approved mounting points and must not obscure the

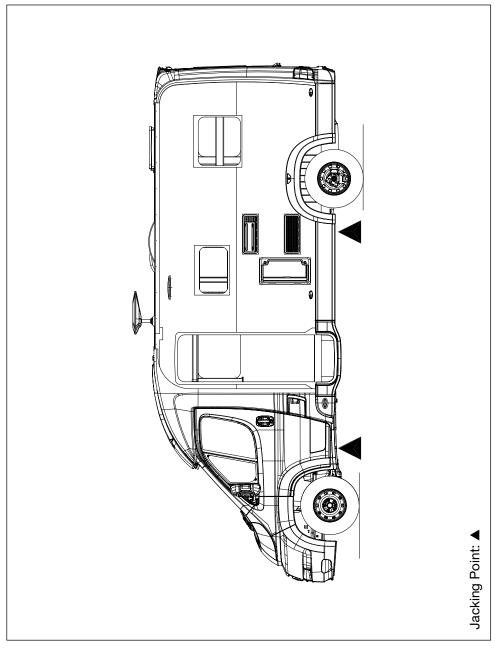
towing vehicle's number plate.

Please note that the additional weight of the tow bar and trailer nose weight increases the rear axle loading of the motor home so care should be taken that the rear axle load is not exceeded when towing.

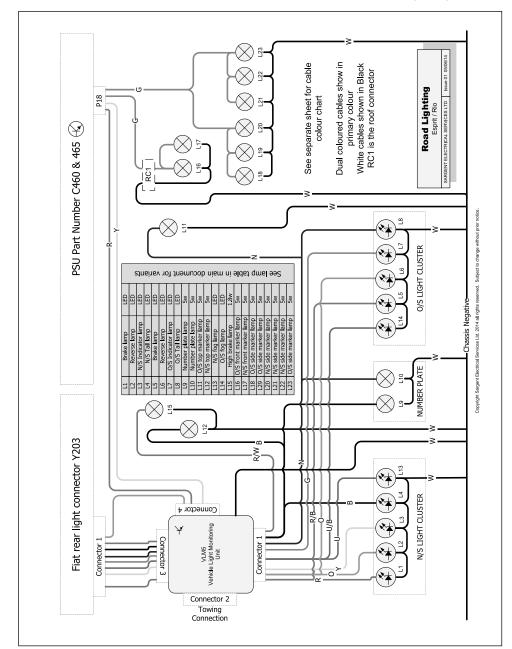
To ensure adequate road holding, the load on the front axle, under all conditions, must not be less than 40% or more than 70% of the total weight.

Care must be taken when distributing loads. The loadings and weights above are maximums and must not be exceeded under any circumstances.

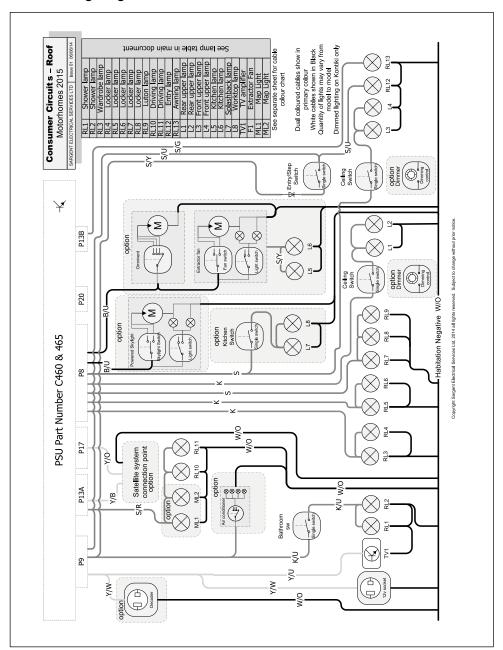
Rio



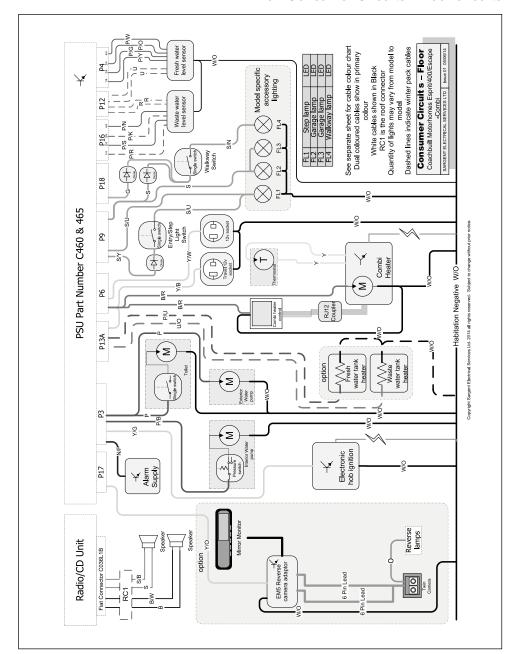
Rio - Road lighting circuits



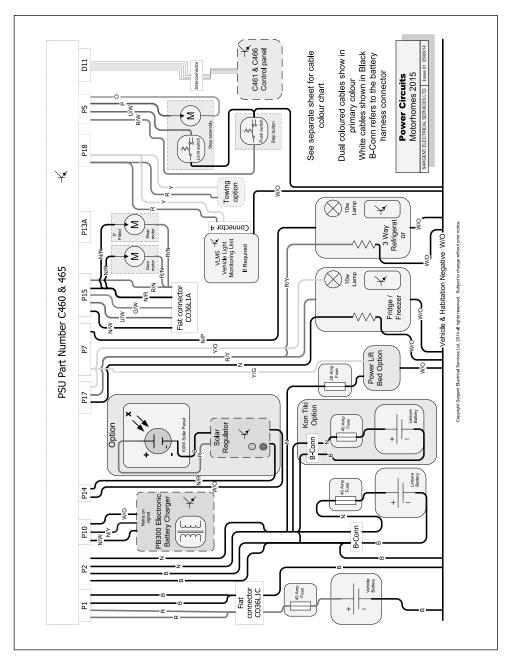
Rio - Roof lighting circuits



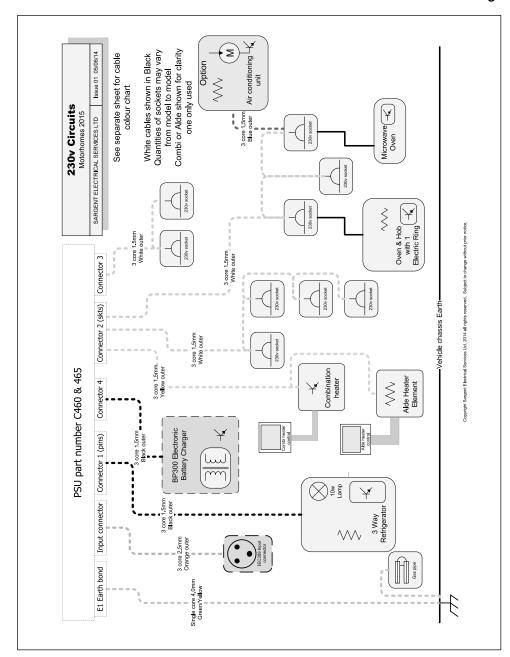
Rio - Consumer Circuits - Floor circuits



Rio - Power circuits



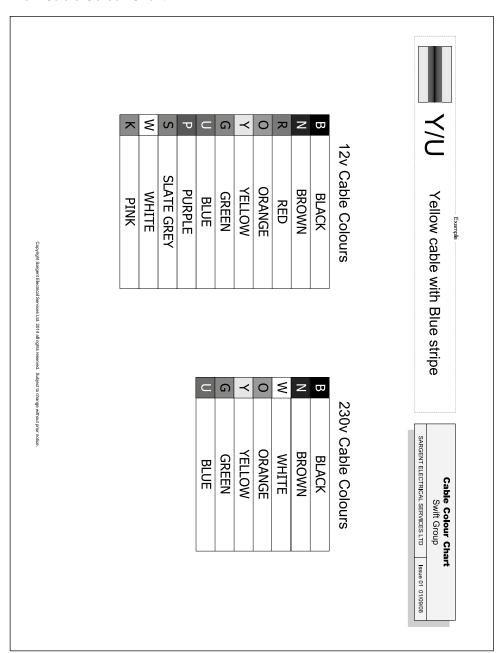
Rio - 230v with combi heating



Wiring Diagrams

Bulb Chart

Rio - Cable Colour Chart



Road Lights			
Application	Bulb Reference	Bulb Rating	
Front marker light	LED complete unit - Britax L98.00.12v & L98.01.12v	12v LED	
Side marker light	W5W / Britax LED	12v 5w / 12v LED	
Rear high level marker light	LED complete unit - Cobo / Britax	12v LED	
High level stop lamp	LED complete unit - Hella 2DA343800057	12v LED	
Rear light cluster (Multi function)	Britax L79.00.12v (LH) & L79.01.12v (RH)	12v LED	
Number plate light	C5W	12v 5w	
Application	Bulb Reference	Bulb Rating	
Locker spotlights, LED with dimmer	LED complete lamp FEM1168	12v LED	
China locker light	CCFL Complete lamp	12v 4.5w CCFL	
B-pillar map reading lamps	LED Complete lamp on 'swan neck' flexible arm	12v LED	
Over locker / high level furniture lights	Flexible LED light strip (cut to length) FEM1214	12v LED	
Illuminated panel backlighting	Flexible LED light strip (cut to length) FEM1214	12v LED	
Downlights	LED complete lamp FEM01189	12v LED	
Walkway low level lights	LED complete lamp FEM0993	12v LED	
Awning lamp, LED	LED complete lamp FEM0945	12v LED	
Step well light	LED complete lamp	12v LED	

Note: Not all lights feature on all models within a range

Bulb replacement

RIO ROAD LIGHTING, COACH-BUILT BODY MOUNTED LAMPS

REAR LIGHT CLUSTERS (CONTAINING INDICATOR, TAIL / STOP, REVERSE AND FOG LAMPS)

These multi-function lights are LED and have no user serviceable parts inside.

Replacement clusters can be fitted in the following way:

Remove three screws visible around the perimeter of the cluster

Pull the cluster away from the rear panel of the tourer, taking care to not put excessive strain on the electrical connections behind the lamp

Unplug the electrical connection from the rear of the lamp, by releasing the tab and lifting the connector upwards relative to the cluster

Plug the connector back into the replacement lamp, position the lamp into the recess and replace the three fixing screws.

HIGH LEVEL BRAKE LAMP

These lamps are LED and have no user serviceable parts inside.

Replacements should be undertaken by your dealer, as the lamps are sealed onto the mounting panel.

FRONT AND REAR UPPER MARKER / POSITION LAMPS

These lamps are LED and have no user serviceable parts inside.

Replacements should be undertaken by your dealer, as the lamps are sealed onto the mounting panel.

SIDE MARKER / POSITION LAMPS

These lamps are LED and have no user serviceable parts inside.

Replacements should be undertaken by your dealer, as the lamps are sealed onto the mounting panel.